## One-step process for purification of lithium chloride to battery grade

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## **Abstract**

Lithium is a crucial raw material for lithium-ion batteries, where it is used as a constituent of the electrolyte and electrode materials. The required purity of lithium compounds used for the production of battery components is very high (>99.5%). In this work, a process that exploits the differences in solubility between LiCl and other alkali and alkaline earth chlorides and hydroxides in ethanolic solutions has been investigated for the purification of LiCl to a battery-grade at room-temperature. High-purity LiCl (>99.5% Li) was prepared in a single processing step comprising the simultaneous selective dissolution of LiCl and precipitation of Mg(OH)<sub>2</sub> and Ca(OH)<sub>2</sub> with LiOH·H<sub>2</sub>O in 95 vol.% ethanol. The similar process in aqueous solution, however, resulted in impure LiCl product (e.g. <76.5%). A closed-loop flowsheet based on the green solvent ethanol is proposed for purification of LiCl, a precursor for battery-grade LiOH·H<sub>2</sub>O.